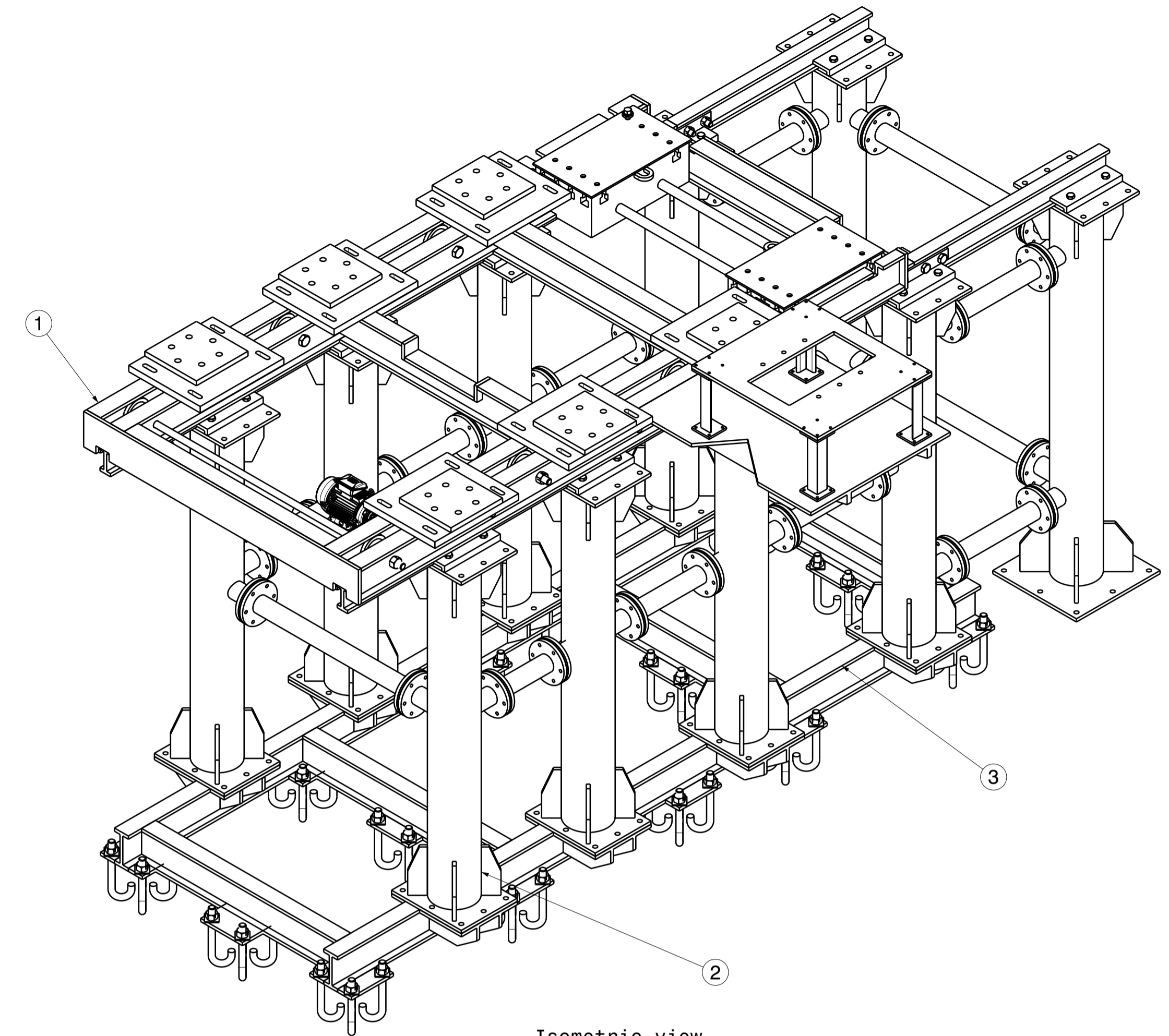
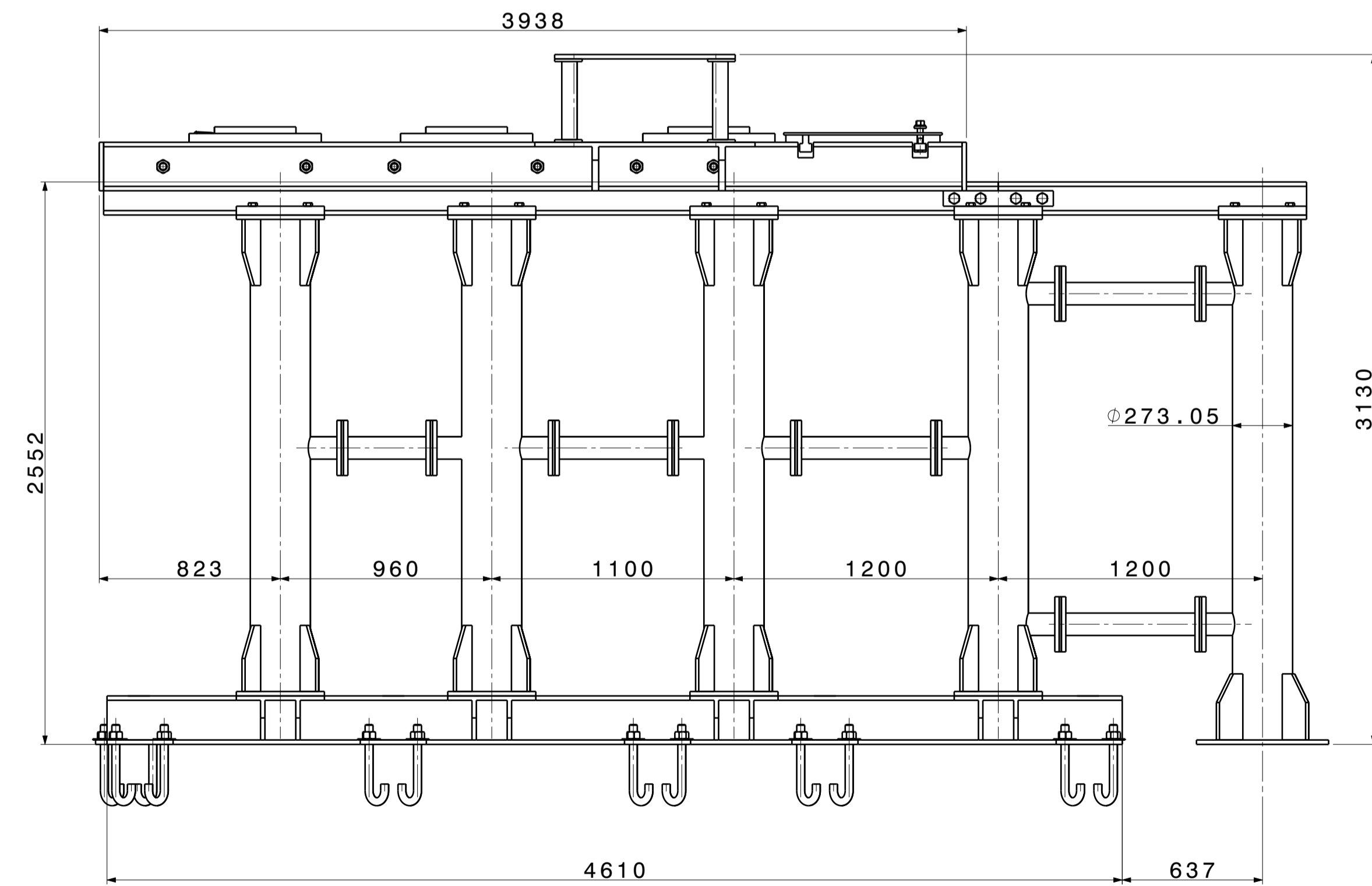


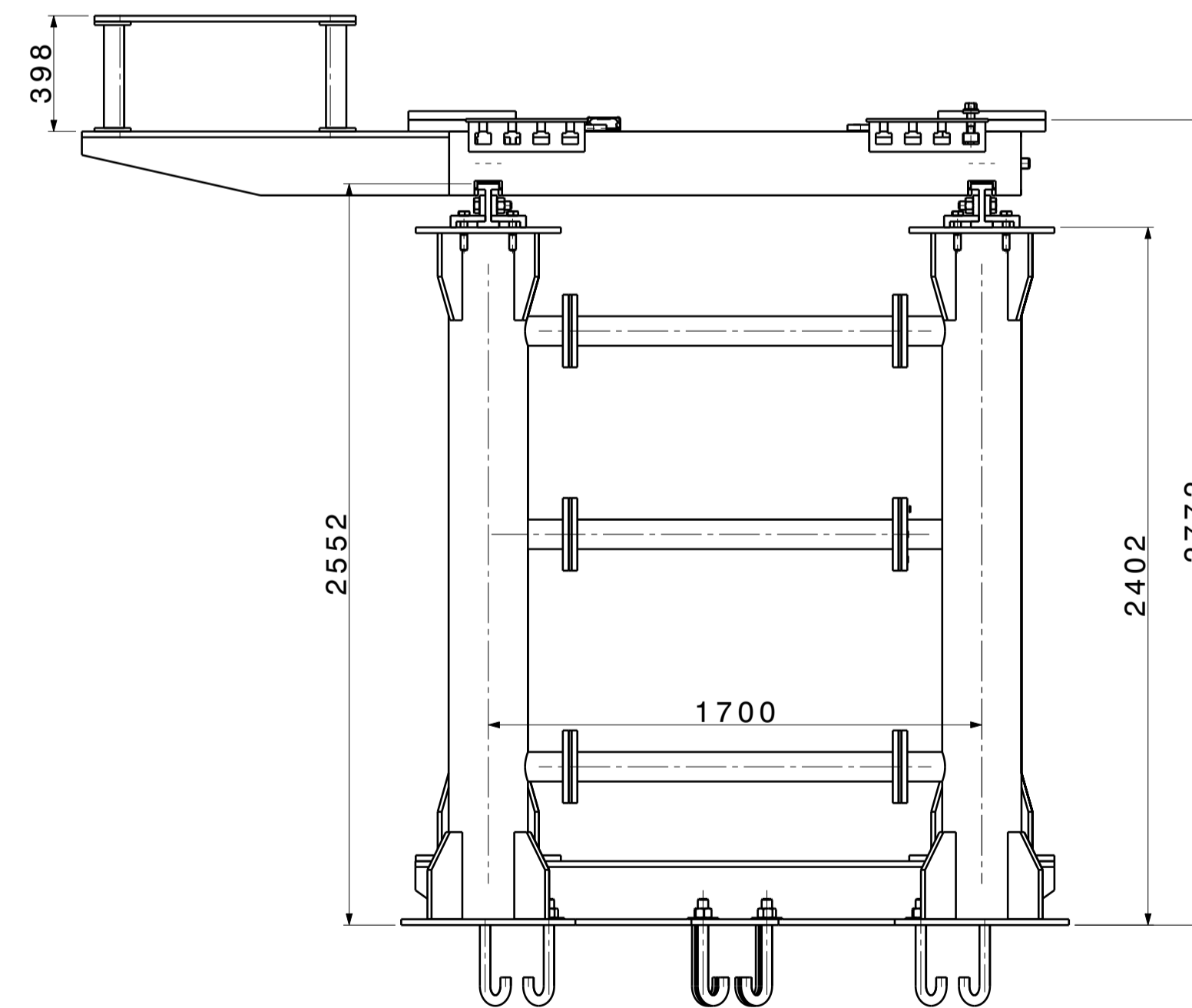
Top view
Scale: 1:20



Isometric view
Scale: 1:20



Front view
Scale: 1:20



Right view
Scale: 1:20

P.S:
1. THIS SYSTEM IS ENTIRELY UNDER THE VENDOR'S SCOPE OF SUPPLY.
2. FOR DETAILS PLEASE REFER TENDER DOCUMENTS.

PART NO.	DESCRIPTION	MATERIAL	QTY.	REMARKS
1	CARRIAGE	SS 304	1	SHEET-2
2	MIDDLE STRUCTURE	SS 304	1	SHEET-3
3	BOTTOM STRUCTURE	SS 304	1	SHEET-4

DRG. NO	▽ 8-25	▽▽ 1.6-8	▽▽▽ 0.025-1.6	▽▽▽▽ < 0.025	REVISION COLUMN				NBI GROUP:	SIZE	INSTITUTE FOR PLASMA RESEARCH						
CO-ORDINATED BY					REV	ZONE	DESCRIPTION	DATE	REMARKS	APPROVED BY	A3	BHAT, GANDHINAGAR-382 428.					
MACHINING DEVIATIONS FOR NON-TOLERANCED DIMENSIONS											TITLE						
LENGTH IN mm OF SHORTER SIDE OF ANGLES					SCALE	DATE		DRAWN			NBI SUPPORT STRUCTURE (SSNBI) ASSY.						
UPTO 10					10-50	50-120	OVER 120-400	LENGTH OR DIA	UPTO 6	6-30	30-120	120-315	DESIGNED	SRB	REF DRG NO: -	REV RD	
+1'					+0'-30'	+0'-20'	+0'-10'		+0.1	+0.2	+0.3	+0.5	APPROVED	VP	DRG. NO	2.04.02.033	SHEET 01 OF 04